

ABSTRACT

An in-mold decorating sheet for use in a manufacturing method of an in-mold decorated article, the method including: setting an in-mold decorating sheet into an mold ~~(4, 5)~~ for injection-molding; after clamping the mold, injecting molding resin ~~(10)~~ and allowing the molding resin to be cooled and solidified, by which entirety or part of the in-mold decorating sheet is integrally bonded to a surface of the molding resin. The in-mold decorating sheet ~~(3, 45, 61)~~ comprises at least a substrate sheet ~~(1, 62)~~ and a backing sheet ~~(33, 66)~~, and exhibits a tensile load at break of not less than 23 gf for prevention of breaking during the molding process as well as a tensile elongation at break of not less than 130% for elongation without breaking at the softening temperature.